

# 6S SIMULATED WORKPLACE



## **SORT**

Only keep needed items in the work area.  
When in doubt, sort it out.



## **STRAIGHTEN**

A place for everything and everything  
in its place.



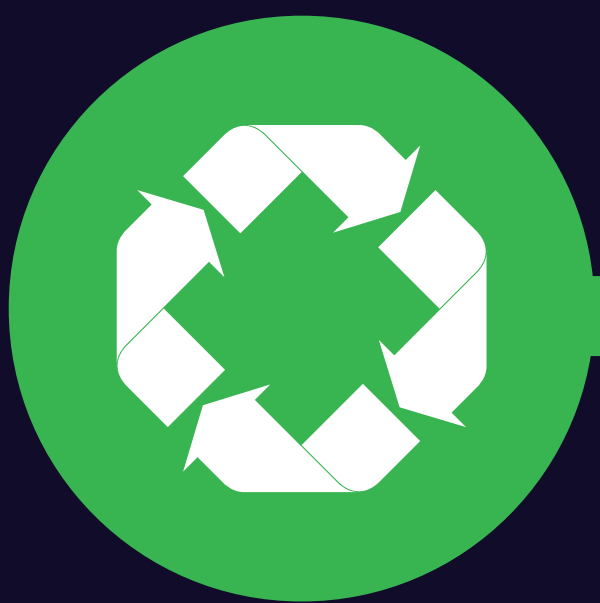
## **SHINE**

Ensure everything is cleaned and  
functioning properly.



## **STANDARDIZE**

Develop a routine for sorting,  
straightening and shining.



## **SUSTAIN**

Create a culture that follows these  
steps every day.



## **SAFETY**

Confirm no potential hazard is  
overlooked daily.