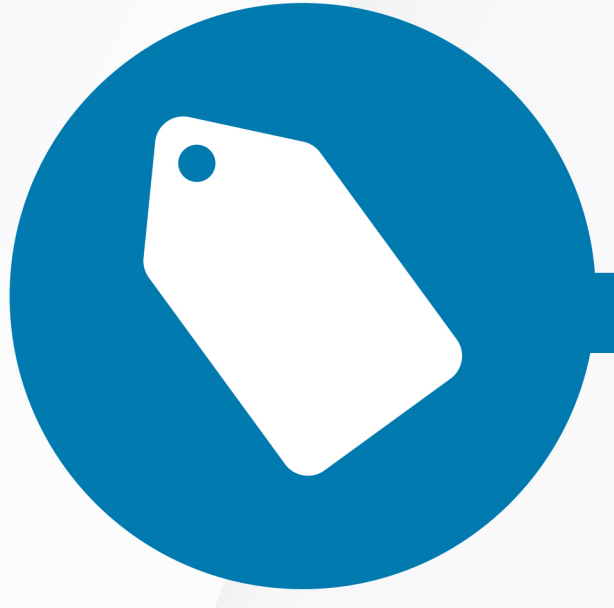


6S

SIMULATED WORKPLACE



SORT

*Only keep needed items in the work area.
When in doubt, sort it out.*



STRAIGHTEN

*A place for everything and everything
in its place.*



SHINE

*Ensure everything is cleaned and
functioning properly.*



STANDARDIZE

*Develop a routine for sorting,
straightening and shining.*



SUSTAIN

*Create a culture that follows these
steps every day.*



SAFETY

*Confirm no potential hazard is
overlooked daily.*